



EC4-ENC2IT

EtherCAT SubDevice Slim Two-Channel Incremental Encoder Counter Module with Compare Trigger and Latch Function

■ Features

- On the fly processing: EtherCAT
- Two channels, 32-bit incremental encoder counters
- Encoder counting mode: CW/CCW , Pulse/Direction, A/B Phase
- Maximum counting rate: 4 MHz
- Encoder Input: A, B, C differential or single-ended signals
- Two digital input for counter latching
- Two digital output for position compare signal trigger: single, auto-increment and array compare
- Position difference value for velocity calculation
- Encoder digital input filter
- Input level: 5V, 12V/24V with internal resistor
- Polarity setting by software for active high or active low encoder input
- A/B/C signal isolation voltage: 2500V optical isolation











■ Introduction

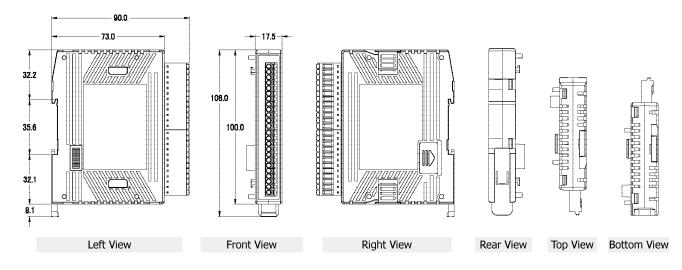
EC4-ENC2IT is an incremental encoding counter module with two independent high-speed counter channels, based on a slim design. It reads the pulse train generated by an incremental encoder and can be used in positioning feedback applications. Each channel has two counter (A, B) and one index inputs (C). The inputs can either be single-ended or differential signals. Three counting modes are supported: clockwise/counterclockwise, pulse/direction and quadrant counting mode. Each 32-bit counter and the trigger level (falling/rising edge) can be configured and set by software.

In addition to the encoder inputs A, B and C, a latch input I for each encoder channel allows the latching and clearing of each encoder counter. Encoder position are latched at rising and falling input signal and are recorded in two separate register.

The EC4-ENC2IT supports position compare: Each encoder channel is equipped with one 32-bit compare register which compares the counter position with the compare position and generates an output signal when the counter reaches or passes the compare position. The compare function supports single, auto incremental and array position compare. The pulse width of the compare output can be set.

Each channel has got an adjustable input signal filter for filtering out electrical noises.

■ Dimensions (Units: mm)



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■ Specifications

Model		EC4-ENC2IT	
Encoder Input			
Number of encoder inputs		2x encoder counter (A, B, C), differential or single-ended	
Counter resolution		32 bit	
Encoder mode		A/B Phase, CW/CCW, Pulse/Dir	
Maximum input pulse frequency	A/B Phase	4 MHz	
	CW/CCW	4 MHz	
	Pulse/Dir	4 MHz	
Programmable digital filter		1 ~ 250 μs	
-	5V (default)	Logic high: 4 V \sim 5 V, Logic low: 0 V \sim 2 V	
Input level	12 V (set by jumper)	Logic high: 5 V ~ 12 V, Logic low: 0 V ~ 2 V	
	24 V (set by jumper)	Logic high: 5 V ~ 24 V, Logic low: 0 V ~ 2 V	
A/B/C signal photo-iso	lation	2500 V _{DC}	
External Latch Inpu	t		
Channel		2	
	5V (default)	Logic high: 4 V ~ 5 V, Logic low: 0 V ~ 2 V	
Input level	12 V (set by jumper)	Logic high: 5 V ~ 12 V, Logic low: 0 V ~ 2 V	
	24 V (set by jumper)	Logic high: 5 V ~ 24 V, Logic low: 0 V ~ 2 V	
Compare Trigger Ou	ıtput		
Channel		2	
Trigger pulse width		1 ~ 32,767 μs	
Load voltage		5 ~ 48 V	
Max load current		100 mA	
LED Indicators			
Diagnostic LED		Power, EtherCAT status, signal status of each encoder input	
EtherCAT			
Cycle time		200 μs	
Distributed clocks		Yes	
Power			
Input voltage range		+24 V _{DC}	
Power consumption		Maximum 4.5W	
EMS Protection			
ESD (IEC 61000-4-2)		4 KV Contact for each channel	
EFT (IEC 61000-4-4)		Signal: 1 KV Class A; Power: 1 KV Class A	
Mechanism			
Casing		Pl astic	
Dimensions (mm)		$17.5 \times 108 \times 90 \text{ (W} \times L \times D)$	
Installation		DIN-Rail or Wall Mounting	
Environment			
Operating temperature		-25°C ~ +75°C	
Storage temperature		-30°C ~ +80°C	
Relative humidity		$10\sim90\%$ RH, Non-condensing	

■ Ordering Information

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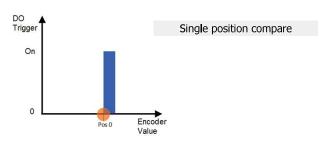
Connection Interfaces



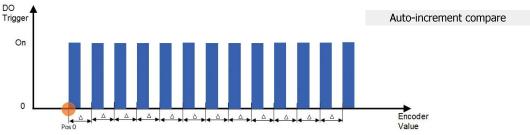
Name	Signal	Signal Description	
A0+	Input	Encoder input A0+	
A0-	Input	Encoder input A0-	
B0+	Input	Encoder input B0+	
В0-	Input	Encoder input B0-	
C0+	Input	Encoder input C0+	
C0-	Input	Encoder input C0-	Encoder Channel 0
I0+	Input	Latch input I0+	
I0-	Input	Latch input IO-	
T0	Output	Compare trigger DO0	
GND		External ground for DO0	
5 V o	Output	Power supply to encoder	
A1+	Input	Encoder input A1+	
A1-	Input	Encoder input A1-	
B1+	Input	Encoder input B1+	
B1-	Input	Encoder input B1-	
C1+	Input	Encoder input C1+	
C1-	Input	Encoder input C1-	Encoder Channel 1
I1+	Input	Latch input I1+	
I1-	Input	Latch input I1-	
T1	Output	Compare trigger DO1	
GND		External ground for DO1	

■ Position Compare Trigger Types

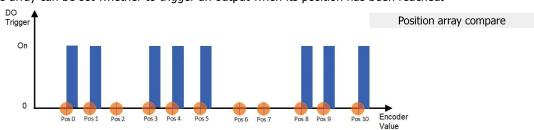
Single position compare: The user has to set one compare position at which a digital output signal will be triggered. The DO trigger will always be generated once the encoder counter reaches this position, regardless from which direction.



Fixed distance auto-increment compare:In a unidirectional movement the next compare position will be automatically set by incrementing the current compare position with a fixed distance. This means the position compare output is generated at a fixed pitch.



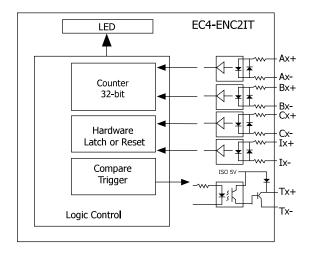
Position compare array: A sequential compare which triggers a position compare output according to a set number of positions stored in the hardware registers. Up to 200 compare values are supported for each encoder channel. Each individual position in the array can be set whether to trigger an output when its position has been reached.



The position compare function can be either be enabled via software or a dedicated DI.

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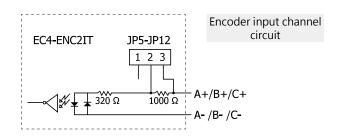
■ Internal I/O Structure



■ Digital Input Channel

The EC4-ENC2IT can accept encoder inputs from either differential or single-ended signals.

By default it is set to support differential encoder signals as they are preferred due to their excellent noise immunity. For single-ended encoder connection the EC4-ENC2IT provides an internal 1k Ohm resistor for each signal input. The internal resistor can be selected via jumper setting.

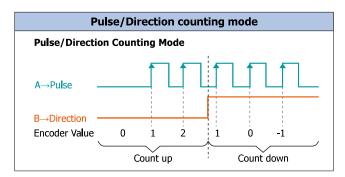


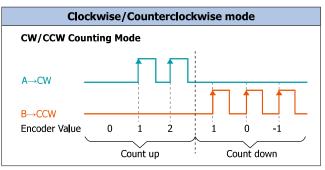
Digital Input Wiring

Input Type	ON State LED ON Readback as 1	OFF State LED OFF Readback as 0
	Relay ON	Relay OFF
Relay Contact	+	+ D D D X+ X- Relay Open
TTL/ CMOS Logic	Voltage > 4 V	Voltage < 0.8 V
	Logic Power Logic Level Low	Logic Power Logic Level High
NPN Output	Open Collector ON	Open Collector OFF
	ON-₹↓↓ THE X+	
PNP Output	Open Collector ON	Open Collector OFF
	0N -₹ x □ □	OFF-₹ × □ □ X+ X-

■ Counting Modes

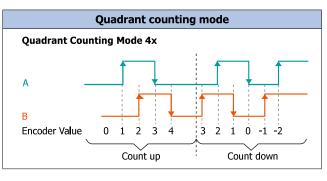
The EC4-ENC2IT encoder counter supports three modes:





Compare Trigger Output Wiring

Output Type	ON State Readback as 1	OFF State Readback as 0
	Relay ON	Relay OFF
Drive Relay	DOX DO.GND	DOX DO.GND
Resistance Load	DOX DO.GND	DOX DO.GND



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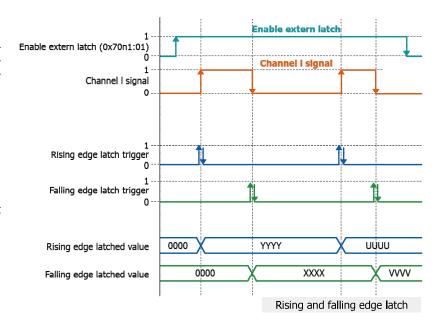


Extern Latch

Two registers are reserved for each encoder channel: One register stores the encoder value latched by an rising and the other the value latched by an falling input signal edge.

Application for the latch function:

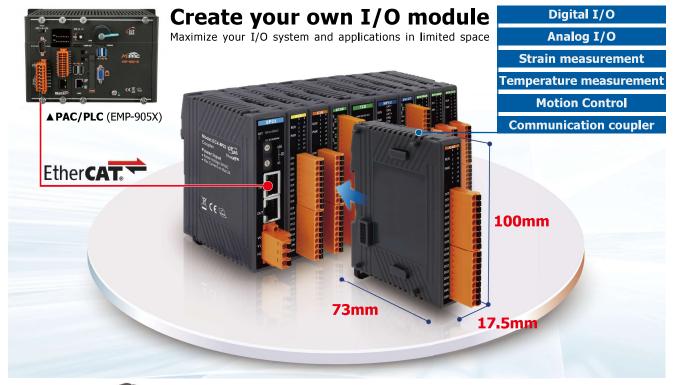
- Position capture
- Position measurement: the value difference between the rising and falling latched position indicates the distance the encoder counter moved between the rising and falling input signal.
- Homing

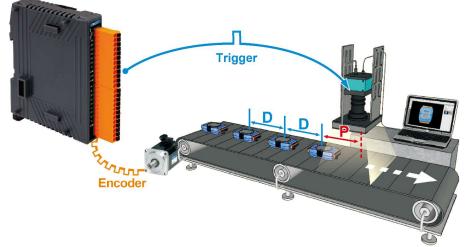


Applications

Data acquisition

- Position measurement
 - Image capture
- Automated optical inspection
- Line-scan vision inspection





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